

### Quick start guide

### New mixing values from batch x29.18

Mixing values for **PrimaVest®-Press** (only for lithium disilicate ceramics) and Celtra®.

1. For **240 g** of powder **46 ml** total liquid (**50 ml only for Celtra®** and mixing time 4 min.)

28 ml concentrate Universal, 18 ml dem. water (Amber Press\*)  
26 ml concentrate Universal, 20 ml dem. water (IPS e.max Press\*\*, GC LiSi Press\*\*\*)  
for crowns, crowns in part, veneers and 2-3 fl. Inlays  
32 ml concentrate Universal, 18 ml dem. water = 50 ml for Celtra®

16 ml concentrate Universal, 30 ml dem. water for 1 fl. inlays

for **120 g** of powder **23 ml** total liquid

14 ml concentrate Universal, 9 ml dem. water (Amber Press\*)  
13 ml concentrate Universal, 10 ml dem. water (IPS e.max Press\*\*, GC LiSi Press\*\*\*)  
16 ml concentrate Universal, 9 ml dem. water = 25 ml for Celtra®

2. Mix for **3 minutes** in a vacuum at a processing temperature of **23-24 °C!**  
Mix for **3,5 minutes** in a vacuum at a processing temperature of **22 °C!**  
**Important :** 4 minutes mixing time for Celtra®!  
The mixing speed should be 400 rpm at least, better **450 rpm**. With an older mixer (250-350 rpm) please mix at least 4 minutes at 22°C.
3. Processing range **5-6 minutes**, curing time **30 minutes**, then put in the furnace at the earliest.  
For speed preheating: after 30 minutes or at any later time (within 1 week) in the hot furnace (60 minutes hold time at 850°C). For conventional preheating overnight: 60 minutes hold time at 300°C, continue with a climb time up to 9°C per minute to the final temperature of 850°C and hold 30 minutes at least.
4. Thin reaction coat radiate with **50 my** of aluminium oxide under pressure of **2-3 bars**. Please refer for the further processing to the instructions of the manufacturer of the pressable ceramics.

**Important: Process the investment material only at room temperature of 22 – 24°C and mix 3 minutes at least!**